The trellising wire will be easiest to install before you attach any spring wire channel to end bows.

1. **Slide brace bands over end bows.** Using two pairs of pliers, pry brace bands open enough to slide over both end bows.

2. **Attach trellis wire hangers on sides of bows.** Ensure that hangers are centered over the bed to be trellised, then use self-tapping screws to attach to the side of each bow (except the two ends).*

3. **Thread cable through hangers.** Pull cable off of spool and thread the end through each trellis wire hanger.

4. **Attach cable loop to brace band.** Locate brace band over the center of bed and attach cable loop to brace band with supplied bolt and nut. Make sure bolt is facing down to avoid snagging plastic.

**TOOLS NEEDED**
- 2 Pairs of Pliers
- Ladder
- Drill or Impact Driver
- \(\frac{5}{16}\)" Driver Bit
- \(\frac{1}{2}\)" Socket or Wrench
- \(\frac{3}{8}\)" Socket or Wrench

**MATERIALS INCLUDED**

A Stainless Steel Cable
B Cable Clamps
C Brace Bands
D Nuts and Bolts
E Self-Tapping Screws
F Thimble
G Trellis Wire Hangers
5. **Attach thimble to brace band at opposite end of tunnel.**
Make sure brace band is centered over bed then attach thimble to brace band with supplied bolt and nut. Leave room for thimble to move freely on bolt.

6. **Attach cable to thimble on brace band.** Insert cable end around thimble and pull tight. Secure cable using two cable clamps. The U-Bolt of all clamps should saddle dead end of cable. **SEE FIGURE 1**

7. **Repeat above steps for any additional trellis lines.**
   * Install middle trellising wire hangers next to either side of center purlin.

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**FIGURE 1**

- U-Bolt
- Saddle
- Nuts
- Dead (Short) End
- Live (Long) End